SHINESTAR HOLDINGS GROUP was established in 1993 and is primarily engaged in manufacturing, exporting, stocking, and trading of Carbon Steel Pipes and Fittings. We are proud to provide our clients with value-based & full serviced solutions beyond supplying steel pipes and fittings. We offer risk mitigation, cost containment, inventory management, and scheduling proficiency to contribute to our customers’ bottom line.

PRIME STEEL PIPE is the export gateway of SHINESTAR HOLDINGS GROUP. In Prime Steel Pipe, we believe that honest communication, expertise in our industry, and prompt execution lead to strong long-term relationships. Our principle is to keep the honesty in mind, to win reputation by trust. We strive to providing quality products, competitive price and value-added services to our clients throughout the world.

OUR FACTORIES are located in the Steel Manufacturing Province. ( Hunan & Hebei ) It is easily reachable by Highway or by Export Port from other cities in China or abroad. SHINESTAR HOLDINGS GROUP has invested 7 factories in mainland China, the total production capacity is 1,000,000 tons per year and annual sales has reached 1 billion. The factories scheduling is based on our customers’ current needs, so the pipes will be ready when orders here. Currently, we have invested 4 production lines for ERW Steel Pipe, 5 production lines for SML$ Steel Pipe, 2 production lines for JCOE SAWL Steel Pipe, 2 production lines for SAWH Steel Pipe, 1 production line for Scaffolding Tube.

OUR PRODUCTS are mainly exported to Middle East, Asia, Africa, and South America, around 20 countries such as Kuwait, UAE, Vietnam, Singapore, South Africa, Mexico, Colombia, Brazil etc. The application fields including petroleum, coal gas, natural gas, heating power station, hydro-power station, infrastructure construction and chemical industry etc. Under the R&D manufacturing, extensive international sales network and efficient logistics distribution, all of our exported pipes and fittings have passed strict inspection and loading supervision. We promise to control the quality from the beginning of material sourcing to the end when customers receive our steel pipes and fittings safely. As one of the major exporters for seamless and ERW carbon steel pipes, our exportation volume ranked at the top 3 list in Hunan Province over the last 10 years. And we will keep growing in the global market. Looking forward to cooperating with you soon!
PART 1: DEVELOPING STRATEGY

Over 20 years of developing, under the leadership of our chairman, our group company have built up a brand reputation of “SHINESTAR” in the central and south of China. “SHINESTAR” brand steel products has applied in many domestic projects such as Airport Construction, City Express Highway Construction, Real Estate Construction etc.

In order to expand our international market, we have set up production lines in the north of China where close to one of the biggest export gateway, TIANJIN XINGANG PORT, and also close to the raw material resources. Taking advantages of our expertise in the steel industry, we are dedicated in presenting sets of project solutions in front of our clients. What we provided is not just steel products, but win-win solutions.
PART 1 | OUR CULTURE

**OUR MISSION** is providing technically sound solutions and creating additional value to our clients in being a preferred manufacturer in Mainland China.

**OUR GOAL** is to be the priority choice of our clients and build long-term cooperating relationship with them.

**OUR VISION** is increasing value from our most precious asset - our people.

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PART 1 | OUR CHAIRMAN

GUOYU YI

- The founder of SHINESTARS HOLDINGS GROUP.
- Steel Chamber of Commerce Vice President in Changsha, Hunan, China
- Yueyang City Deputy to the Seventh National People’s Congress
- Changsha City Deputy to the Thirteenth National People’s Congress
- Over 30 years of Sales Experience in Steel Industry & 26 years of Management Experience in SHINESTAR
- Own 6 international trading subsidiaries, 6 local domestic trading subsidiaries in mainland China
- Own/invest 7 Factories in Hunan & Hebei Province including scaffolding tubes, SSAW, LSAW, ERW, SMLS Carbon Steel Pipes.

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1. Badminton Competition  
2. Basketball Competition  
3. Recruitment  
4. The Chinese Spring Festival Gala
In PRIME STEEL PIPE, we believe that continuous quality improvement is the foundation to get our clients, who gets customers, gets the world. We believe product quality is the key to win clients all over the world. Thanks for the strict quality control policy and scientific management system, the group has successively obtained certificates such as API, ISO 9001:2008, Quality Management Certificate, Credit Rating Certificate, etc.
PART 1  SMLS CARBON STEEL PIPE PRODUCTION LINE

SHINESTAR HOLDINGS GROUP owns 3 sets of hot-rolled seamless steel pipe production line, and 2 sets of hot-expanded seamless steel pipe production line which cover the outside diameter ranges from 73mm to 630mm. One hot rolled production line for the pipe outside diameter between 73mm and 168mm, one hot rolled production line for the pipe outside diameter between 60mm and 133mm, and another hot rolled production line for the pipe outside diameter between 140mm and 340mm. The main equipment for hot rolled production line including Rotary hearth furnace, Fungold cone type plancing mill, Mandrol mill rolling, Stepping reheating furnace, 12-stand stretch-reducing mill, 28m step-wise cooling bed, 8 column six-roll tube straightening machine, Online flux leakage testing machine, Automatic equipment for length-measuring, Weighing and spraying.

PART 1  ERW CARBON STEEL PIPE PRODUCTION LINE

High-frequency longitudinally welded pipe production line is mainly used for the production of welded steel pipe of 98 ~ ø610 mm and wall thickness of 0.5 ~ 20mm as well as the production of square, rectangular, and other custom seamless steel pipe. ERW steel tube. SHINESTAR HOLDINGS GROUP owns 4 sets of ERW carbon steel pipe production line. One for the pipe outside diameter over 457mm, and one for the pipe outside diameter over 219mm, and two lines for the pipe outside diameter less than 219mm. Our equipment including Steel strips shearing machine, Shearing and Butt welding machine, High-frequency welding machine, Forming machine, Medium frequency annealing machine, Online welded seam inspection machine, Offline ultrasonic inspection machine, Hydrostatic inspection machine ect. All of our production lines can manufacture welded pipes with good quality machining and high precision assembling at high speed.
Our LSAW steel pipe production line (JCOE Production Line) which equipped with advanced facilities and technology has the annual designed capacity of up to 150,000 tons. Our advanced facilities including Edge crimping machine, Edge milling machine, End beveling machine, Expansion machine, Hydro-static test machine, Inside welding machine, Moulding machine, Outside welding machine, Pre-welding machine, Steel plate ultrasonic testing machine, Steel pipe ultrasonic testing machine, X-ray inspection equipment etc. Also, we adopted a manufacturing execution control system to manage the production and dispatching process. Used a supervisory control and data collecting system to analysis data and monitor the process so as to realize real-time production management.

SSAW carbon steel pipe is made of hot rolled coiled steel by automatic submerged arc weld under normal atmospheric temperature. It is widely used in the production of large-diameter steel pipe. Because one width of strip steel can produce different sizes of steel pipes. The production equipment costs are cheap, so it is suitable for small quantity and variety of steel production. Our SSAW carbon steel pipe production line equipped with Spiral submerged arc welded pipe machine, Outside welding machine, Double sides submerged arc welding machine, X-ray inspection machine, End beveling machine, Hydro-static inspection machine etc. The annual yield of SSAW pipe with outside diameter 219mm-3620mm, wall thickness 5-25.4mm and steel grade B-X80 is 1,000,000 tons.
PART 2 | SEAMLESS CARBON STEEL PIPE

Standards & Steel Grade:
Line Pipe:
API 5L PSL1/PSL2 GR. B - X70
Fluid Pipe:
Structural Pipe:
GB/T 8162-1999 #10/20/35/45/16Mn/Q345B
High-pressure Boiler Pipe:
GB/T5310-95 #20, ASTM A106 GR. A/B/C, DIN 17175 ST37-2/ST3558/ST45.8, ASTM A179
Low&Medium-pressure Boiler Pipe:
GB3087-1999, ASTM A192

Application:
Low pressure fluid (water, oil, gas and other liquid) transmission, General structure, Mechanical components, Pressured boiler etc.

Specification:
OD: 10.3mm ~ 1016mm, WT: 1.7mm ~ 52mm
LENGTH: Fixed Length (5.8/6/11.8/12m); SRL, DRL

Ends:
Square Ends (straight cut, saw cut), Beveled Ends

PART 2 | ERW CARBON STEEL PIPE

Standards & Steel Grade:
Line Pipe:
API 5L PSL1/PSL2 GR. B - X70, GB/T 9711-1, GB/T9711-2, ISO 3183-1, ISO 3183-2
Structural Pipe:
ASTM A53 GR. A/B/C, EN 10219, EN 10217, JIS G3444, AS 1163

Application:
Low pressure fluid (water, oil, gas and other liquid) transmission, Stress & pressure structural parts and spare parts

Specification:
OD: 21.3mm ~ 660mm, WT: 1mm ~ 20mm
LENGTH: 0.5mtr ~ 22mtr

Ends:
Square Ends (straight cut, saw cut), Beveled Ends
PART 2 - LSAW CARBON STEEL PIPES

Standards & Steel Grade:

**Line Pipe:**
API 5L PSL1/PSL2 GR.B/X42/X46/X52/X56/X60/X65/X70

**Low Pressure Fluid Conveying Pipe:**
GB/T3091 Q195/Q215/Q235/Q275/Q295/Q345, IS 3589 Fe330/Fe410/Fe450

**Structural Pipe:**
EN 10219 S235JR/S275J0H/S275J2H/S355J0H/S355J2H,
EN 10217, ASTM A53 GR.A/B/C, ASTM A252 GR. 1/2/3,
ASTM A572 GR. 42/50/55/60/65, JIS A5525 SKK400/SHK400

**Application:**
Low pressure fluid (water, oil, gas and other liquid)
transmission
Structural support in industrial construction (bridge
building, pile driving, billboard support etc.)

**Specification:**
OD: 406mm – 1628mm, WT: 6mm – 75mm
LENGTH: 3mtr – 12.5mtr

**Ends:**
Square Ends(straight cut, saw cut), Beveled Ends

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PART 2 - SSAW CARBON STEEL PIPE

Standards & Steel Grade:

**Line Pipe:**
API 5L PSL1/PSL2,
GR.B/X42/X46/X52/X56/X60/X65/X70

**Structural Pipe & Low Pressure Liquid Delivery Pipe:**
ASTM A53 GR.A/B/C, ASTM A252 GR.1/2/3, EN 10219
S275, S275JR, EN 10217 S355JR/S355J0H/S355J2H,
JIS A5525 SKK400/SHK400, BS 4360 GR. 43/50, AWWA
C200

**Application:**
Low pressure fluid (water, oil, gas and other liquid)
transmission
Structural support in industrial construction (bridge
building, pile driving, billboard support etc.)

**Specification:**
OD: 219mm – 4064mm, WT: 3.2mm – 40mm
LENGTH: 6mtr – 18mtr

**Ends:**
Square Ends(straight cut, saw cut), Beveled Ends
Standards & Steel Grade:
- Seamless Steel Pipe: API 5CT J55/K55/M55/N80-1/N80Q/L80/C90/T95/P110, ISO 13680
- ERW Steel Pipe: API 5CT H40/J55/K55, ISO 13680

Application:
Petrol, natural gas and coal bed gas exploitation engineering

Specification:
- Seamless Steel Pipe:
  OD: 114.3mm ~ 508mm, WT: 5.21mm ~ 16.13mm, LENGTH: R1, R2, R3
- ERW Steel Pipe:
  OD: 114.3mm ~ 508mm, WT: 5.21mm ~ 16.13mm, LENGTH: R1, R2, R3

Ends:
STC/LC/BC, Special thread

Standards & Steel Grade:
- Seamless Steel Pipe: API 5CT J55/K55/M55/N80-1/N80Q/L80/C90/T95/P110
- ERW Steel Pipe: API 5CT H40, J55, K55

Application:
Petrol, natural gas and coal bed gas exploitation engineering

Specification:
- Seamless Steel Pipe:
  OD: 48.26mm ~ 114.3mm, WT: 3.18mm ~ 16mm, LENGTH: R1, R2, R3
- ERW Steel Pipe:
  OD: 48.26mm ~ 114.3mm, WT: 3.18mm ~ 16mm, LENGTH: R1, R2, R3

Ends:
Non-upset threaded and coupled, External upset threaded and coupled, Integral joint
### PART 2 - DRILL PIPE

**Standards & Steel Grade:**
API 5DP E 75/X 95/G 105/S 135

**Application:**
Petrol, natural gas and coal bed gas exploitation engineering, Well Drilling

**Specification:**
- OD: 60.32mm ~ 188.28mm
- WT: 7.11mm ~ 9.19mm
- LENGTH: R1, R2, R3

**Ends:**

### PART 2 - COUPLING

**Standards & Steel Grade:**
API 5CT / 5B J 55, K 55, N 80-1, N80 Q, C 90, C 95, T 95, P 110, Q 125

**Application:**
Used for Connecting two joints of Oil Tubing / Casing

**Specification:**
- Tubing Coupling (OD*LENGTH):
  - 3.35mm * 80.96mm ~ 141.30mm * 158.75mm
- Casing Coupling (OD*LENGTH):
  - 127mm * 158.75mm ~ 553.4mm * 269.88mm

**Thread Type:**
- NUE, EUE, VAM, STC, LTC, BTC, Special Clearance, XC, VAM TOP, NEW VAM
PART 2 | SCAFFOLDING TUBE

Standards & Steel Grade:
ASTM A500 GR.B, GB 15931, EN 39, EN 10219, BS 1139, BS 1387-1985, JIS G 3444

Application:
Support people or material during the industrial construction or repair

Specification:
OD: 38mm/42mm/48.3mm ~ 48.6mm
WT: 2.0mm/2.5mm/2.75mm/3.0mm/3.25mm/3.85mm/4.0mm
LENGTH: 0.3mtr ~ 18mtr

Ends:
Square Cut, Burr Removed

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PART 2 | SQUARE AND RECTANGULAR TUBE

Standards & Steel Grade:
ASTM A500, ASTM A53, EN 10219, EN 10219, JIS G 3466, BS 1387, BS 6323

Application:
Used in industrial construction, machinery/rack/container manufacturing etc.

Specification:
SQUARE TUBE OD: 10mm ~ 500mm
RECTANGULAR TUBE OD: 10mm ~ 200mm
WT: 0.5mm ~ 20mm
LENGTH: 0.3mtr ~ 18mtr

Thread Type:
Square Cut, Burr Removed
PART 2 - ANTI-CORROSION COATING PIPE

Standards & Steel Grade:

External Coating:
SY/T 0315, CAN/CSA Z245.20, DEP 31.40.30.32-Gen,
ISO 21809, API RP 5L9, Q/CNPC 38, SY/T 0413, GB/T23257,
DIN 30670, CAN/CSA Z245.21, NF A49-710, NF A49-711,
QHS 3017, SY/T0415, CJ/T114, EN 253, BS 534

Internal Coating:
API RP 5L2, DEP 31.40.30.35-GEN, API RP 5L7, BS 534,
AWWA C205

Anti-corrosive Type:

External Coating:
Single FBE, Double FBE, 2LPE/2LPP, 3LPE/3LPP, Cement
Weight Coating, Insulation Coating, Asphalt Coating.

Internal Coating:
Liquid Epoxy Coating, Single FBE, Cement Coating, Asphalt
Coating.

PART 2 - GALVANIZED STEEL PIPE

Standards & Steel Grade:

GB/T 3019 Q195/Q215/Q235/Q345, BS1387, EN39,
EN1139, ASTM A53, JIS G3444 S235JR/S275JR/STK400/STK500

Coating Type:

1. Pre-painted (zinc: 60–120g/m2)
2. Hot-dipped Galvanized (zinc 120–500 g/m2)
3. Cold-dipped Galvanized (zinc 10–50 g/m2)
1. Warehousing & Stocking
Investing warehouses for storing pipes is quite necessary. In general, the bare pipes can get rusty easily especially in rainy days. This will influence both the appearance and the physical properties of the pipes. We have two 5,000-square meter indoor warehouses in Hunan & Hubei Province which can prevent 10,000 tons of pipes from getting rusty.

2. Packing
Packing is one thing can be processed easily, still we must maintain a very strict packing procedure to every single batches of our products. We deeply understand how important to you to receive the products undamaged.

3. Delivery & Loading
We are dedicated in offering continuous integrated logistic services and managing optimal logistic solutions based on clients’ needs. We have invested 150 large-scale trucks and 2 large-scale cranes which guarantee to deliver on time and load quickly.

4. Loading
Taking advantage of our 20 years of experience in steel industry, we have built the ability to offer you the most reasonable and cost efficient loading plan. Our loading plan is a rational decision which based on a deep analysis of the specification, the shipping quantity, the shipping condition, the destination port etc.
PART 4 • APPLIED PROJECTS

Hunan Huanghai International Airport Project

Hunan Shaoyang Hydropower Station Project

Hunan Changsha Xiangfu Road Bridge Project

Gas Pipeline Project in South Africa

Oil Pipeline Project in Mexico

Natural Gas Transmission Project in Nigeria

PART 4 • PARTNERS

STEEL INDUSTRY

REAL ESTATE INDUSTRY

CONSTRUCTION INDUSTRY

ELECTRIC POWER INDUSTRY

OIL & GAS INDUSTRY

MECHANICAL ENGINEERING INDUSTRY